

Date: Monday, 9/24/2007 2:18:31 PM
 User: Jean-Luc Menard

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	CONSOLE SIDE RH (407 HI-SLOPE)
Job Number	34779		
Estimate Number	11003		
P.O. Number	N/A	Part Number	D26042
This Issue	9/24/2007	S.O. No.	N/A
Prsht Rev.	NC	Drawing Number	D2604 REV A1
First Issue	9/21/2007	Type	MACHINED PARTS
Previous Run		Project Number	N/A
Written By	<i>JLM</i> 07-09-24	Drawing Revision	A1
Checked & Approved By		Material	N/A
Comment	Est. D 02.06.05 Added alodine finish TSR 1290 NG	Due Date	10/10/2007
	Note: Issue with part number D2604-1	Qty:	10
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M2024T3S040	2024-T3 .040 sheet
		
		
		<p>Comment: Qty.: 1.3289 sf(s)/Unit Total : 13.2888 sf(s) 2024-T3 .040 sheet Material: 2024-T3 (QQ-A-250/4) 0.040" thick Note: 1 Blank makes: D2604-1(Qty: 1), D2604-2(Qty: 1) (M2024T3S.040) Batch <u>m16334</u></p> <p style="text-align: right;">10 HB 07-09-25</p>
2.0	WATER JET	FLOW WATER JET
		
		
		<p>Comment: FLOW WATER JET 1-Cut as per Dwg D2604 Dwg Rev: <u>A1</u> HB 07-09-25 Prog Rev: <u>A1</u></p> <p>2-Deburr if necessary</p>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
		
4.0	QC8	SECOND CHECK
		
		
		<p>Comment: SECOND CHECK</p> <p>5 07/09/05 (X) (X)</p>

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Seq. #: Machine Or Operation:

Description :

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Deburr

Form as per Dwg D26042

SB 07/11/06

(10)

6.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

HF

07-11-07

X 10

7.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

3

SP

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 185

7/11/08

SO

(10)

(10)

9.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

H 07/11/09

Job Completion



W 07.11.08

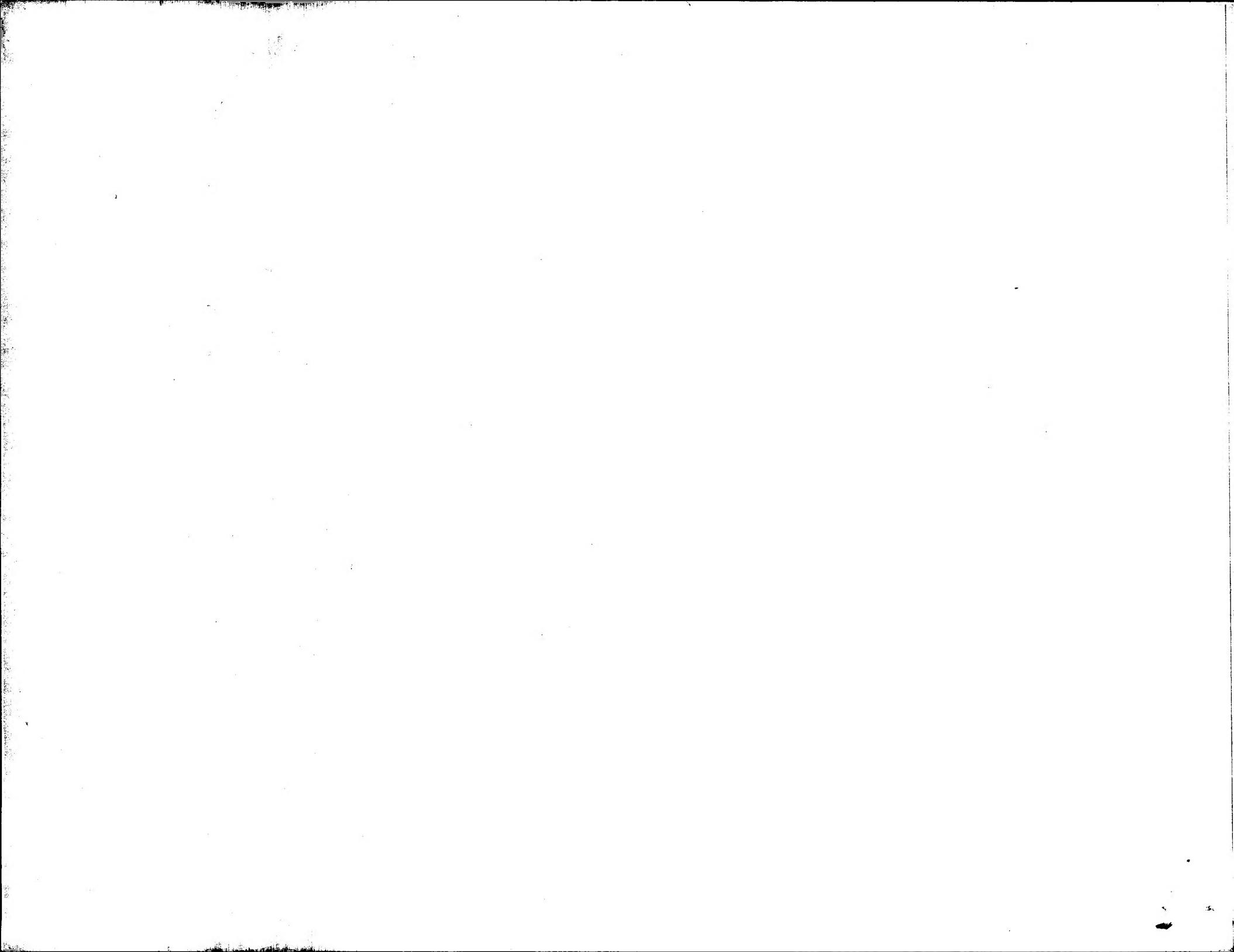
DART AEROSPACE LTD	Work Order:	34779
Description: Console Side	Part Number:	D2604-2
Inspection Dwg: D2604	Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

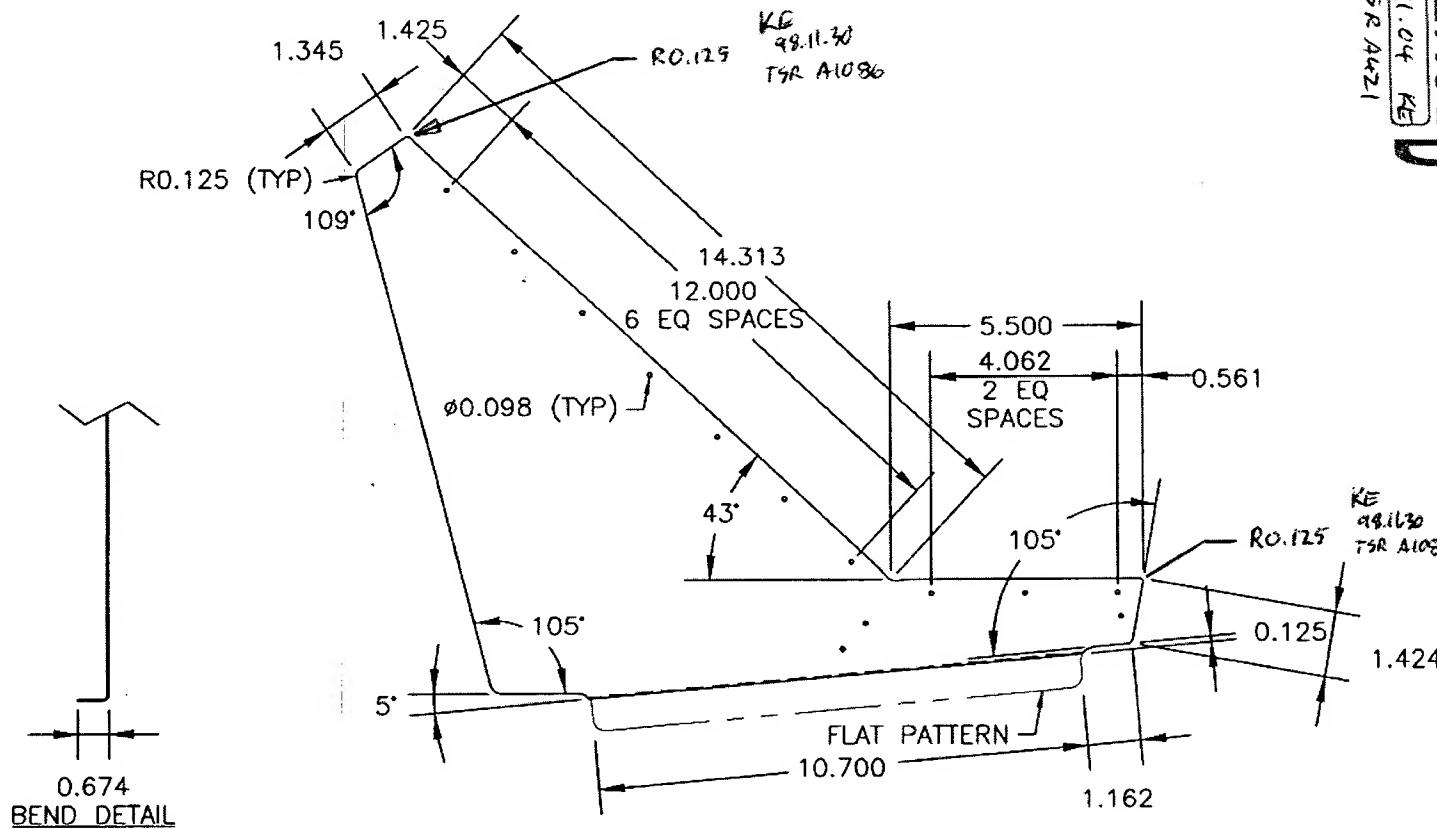
Measured by:	<u>LR</u>	Audited by:	<u>ES</u>	Prototype Approval:	N/A
Date:	07-09-24	Date:	09/09/25	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.04.25	New Issue	KJ/JLM	<i>[Signature]</i>



DART
RELEASED
 97.11.04
 KF
 TSR A4421

DESIGNER	DRAWN BY	DART AEROSPACE LTD
<i>[Signature]</i>	BW	VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	REV. A
<i>[Signature]</i>	<i>[Signature]</i>	D2604
DATE	DATE	SHEET 1 OF 1
97.10.24	97.10.24	1.4
A	AS	SCALE
AI	02.06.04	ADD FINISH
TITLE	DRAWING NO.	
CONSOLE SIDE	D2604 WAS D206-547-23/-24	



MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK
 PROFILE CONTROLLED BY FOLIO H2604
 BEND RADIUS 0.093
 FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 A1
 D2604-1 SHOWN
 D2604-2 OPPOSITE

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 RETURN TO
 ENGINEERING
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 WITHOUT NOTICE
 WORK ORDER
 NO. 34779